

# Western Integrated Materials, Inc.

# **Specifications for Sliding Pocket Door Frames**

# PART 1 GENERAL

#### 1.1 SCOPE

A. Furnish and install door frames as indicated on the drawings and specified hereunder.

#### 1.2 WORK INCLUDED

A. Doors, Door Frames, Pocket and Adjustable sliding hardware.

# 1.3 WORK NOT INCLUDED

A. Framing of openings (unless sliding pocket door frames are part of wall section).

# 1.4 STANDARDS

A. All work shall meet the requirements of all governing codes, ordinances, laws, regulations, safety orders and directives relating to work.

# PART 2 SYSTEM

# 2.1 QUALITY ASSURANCE

A. To define the standard of quality desired, frames shall be PRE-BILT<sup>TM</sup> as manufactured by Western Integrated Materials, Inc.

# 2.2 SUBSTITUTIONS

- A. The General Contractor may offer an alternative system subject to:
  - 1. Obtaining written approval of the substitutions ten days prior to bid date.
  - 2. Acceptance of responsibility for compliance of approved substitution after installation.



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- 3. Erecting a full scale mock up of each condition for evaluation by the architect twenty-one days before bid date.
- 4. Submittal of detail drawings, specifications and samples including finishes.
- 5. Certification from the manufacturer of the offered alternative system that, without exception, the components proposed are of the same materials as specified and do not deviate from the specified requirements for structure, function, dimension and appearance.
- 6. Approval of substitutions being at the sole discretion of the architect

# PART 3 PRODUCTS

# 3.1 MATERIALS

- A. Aluminum: Frames shall be extruded aluminum 6063 alloy.
- B. Steel member to be galvanized.

# 3.2 FINISHES

- A. Aluminum, exposed factory paint or anodized Spec #
- B. Steel galvanized

#### 3.3 DOORS

- A. 1-3/8" door for 3-3/4" throat
- B. 1-3/4" door for 4-7/8" throat

# PART 4 INSTALLATION

A. Installation shall be made in accordance with manufacturer's recommendations, by an approved contractor to provide a plumb assembly with all joints tightly fitting. On completion, frame is to be wiped clean and all equipment, tools, surplus materials and debris removed from the job.